



Glenmore-Hane Group

Treatments & Specs

Treatments

Iridite NCP
Alocrom 1000
Alocrom 1200 (2-08/ OP37)
Chromic Anodise (2-02)
Sulphuric Anodise (2-01)
Hard Anodise (2-03)
Black Anodise
Stainless Steel Passivation

Standards & Specs

Treatment	Specs
Alocrom 1000/1200	Def Stan 03-18 MIL-DTL-5541 (replaces MIL-C-5541) Type 1 Class 1A or Class 3 Def Stan 21-5 3-1 (replaces NWS 1005/3-2 and NWS 1005/3-1) TS112 D6 and TS112 D6A TS112 D6B DS26.00 D6, D6A and D6B EN 2437 JP201 AIM Altitude Specs OP37/ 2-08

Treatment	Specs
Iridite NCP	MIL-C-81706 MIL-DTL-5541 MIL-C-5541 Def Stan 03-38

Treatment	Specs
Sulphuric Anodise	<p>ISO 7599 (replaces BS 1615 and BS EN 12373-1)</p> <p>AMS 03_25 / Def Stan 03-25 (replaces Def 151 Type 1, NWS 1005/2-1 and NES 1005/2-1)</p> <p>MIL-A-8625 Type 2 (MIL-A-8625 Type II)</p> <p>MIL-STD-171 7.2.1 and 7.2.2</p> <p>Def Stan 21-5 2-1</p> <p>JP 213 Method 1</p> <p>JP 217</p> <p>TS112 F3 + D2</p> <p>DS26.00 F3 + D2</p> <p>P&G STD 41-013</p> <p>ASTM B580 Types B, C, D, E and F</p> <p>AMS 2471</p> <p>AIM Altitude Spec 2-01 & 2-09</p>

Treatment	Specs
Chromic Anodise	<p>Def Stan 03-24</p> <p>MIL-A-8625 Type 1</p> <p>Def Stan 21-5/2-2</p> <p>MIL-STD-171 7.1.1</p> <p>TS 112 D1</p> <p>JP 213 Method 2</p> <p>ASTM B580 Type G</p> <p>AIM Altitude Spec 2-02</p>

Treatment	Specs
Hard Anodise	<p>ISO 10074 (replaces Def Stan 03-26, NES1005/2-3, Def 151 Type 3 and BS 5599)</p> <p>MIL-A-8625 Type III</p> <p>Def Stan 21-5 2-3</p> <p>JP250</p> <p>ASTM B580 Type A</p> <p>AIM Altitude Spec 2-03/ 2-11/ 2-12 (PRIME)</p>